

103 21. (New) The process of claim 20 wherein:
said pour spout means front panel further comprises
(a lamination of a paperboard material and a plastic
material.) Col. 2; IN. 35 & 36

08 22. (New) The process of claim 21 wherein said
plastic material comprises a polyester material.

23. (New) The process of claim 21 and further
comprising a coating layer on said plastic material.

103 24. (New) The process of claim 23 wherein said
coating layer comprises polyethylene. Col. 2; IN 45

01 25. (New) The process of claim 23 wherein said
bonding said liner means to said front panel comprises
bonding said liner means to said coating layer.

26. (New) The process of claim 23 and further
comprising forming at least one cut line in said coating
layer.

103 27. (new) The process of claim 20 wherein said pour
spout means further comprises:
a first wing portion; and
a second wing portion. F. 5 & 11

28. (new) The process of claim 27 wherein said first
wing portion is attached to said front panel at a first
fold line and said second wing portion is attached to
said front panel at a second fold line. F. 5 & 11

29. (New) Process for providing a dispensing spout
for a filled carton which carton comprises a plurality of

sidewall panels and top and bottom panels with a first sidewall panel having a pair of spaced apart fold lines joining the first sidewall panel to a second sidewall panel and a third sidewall panel and wherein the carton has an outer layer formed from a relatively rigid material and a partially weakened portion formed in the first sidewall panel so that said partially weakened portion may be broken away from the first sidewall panel and be pivotally mounted thereon comprising:

providing a pour spout having a central body portion, a first wing portion extending from one side of said central body portion and a second wing portion extending from the other side of said central body portion;

securing said central body portion of said pour spout to said partially weakened portion with said first wing portion superposed over but not secured to at least a portion of said second sidewall panel and said second wing portion superposed over but not secured to at least a portion of said third sidewall panel;

providing an inner layer for said carton comprising a sheet of a relatively flexible fluid impervious material having at least a portion thereof superposed over at least a portion of said outer layer and said pour spout so that said pour spout is located between said outer and inner layers; and

securing at least portions of said inner layer to at least portions of said central body portion of said pour spout so that said at least portions of said inner layer move with said central body portion of said pour spout and said partially weakened portion to form an opening for said carton.

30. (New) The process of claim 29 wherein:

10027744-122001